

# MORI-SAY

MULTI-SPINDLE AUTOMATIC LATHE

# CONVENTIONAL



TAJMAC - ZPS

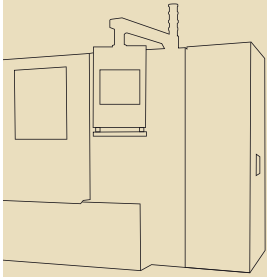


# OVERVIEW

- 02 | 03 Manufacturer | Parts
- 04 | 05 MORI-SAY 620AC | MORI-SAY 632AC
- 06 | 07 MORI-SAY 667AC | MORI-SAY 832AC



Shaping of steel has always been our craft.  
We have managed to improve the craft further.



# TAJMAC

The TAJMAC group currently belongs to leaders in the field of machine tools manufacturing in Europe. MORI-SAY multi-spindle automatic equipment offers an extraordinary concept of machinery for economic manufacturing of parts in large batches. Complete know-how from engineering up to machinery construction and adjustment coming from a single point.

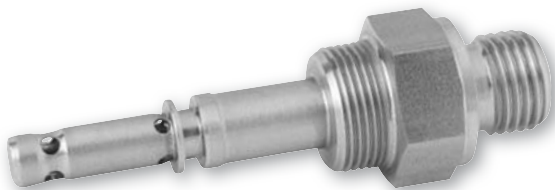
Six- and eight-spindle conventional, cam controlled automatic machines are known for their accuracy and stability. Compared to the current fully CNC controlled machinery, the traditional cam hardware is still faster. Implementation of CNC as an optional element into specific working positions produces a machine combining the speed of conventional machinery with flexibility of CNC machines. With respect to the price-performance ratio, this solution makes our conventional machinery very interesting products on the market for multi-spindle automatic equipment.



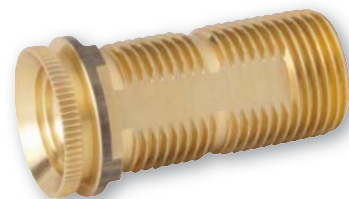
GG20 | length 135.7 mm



9SMnPb28K | Ø 59 mm | length 32.1 mm



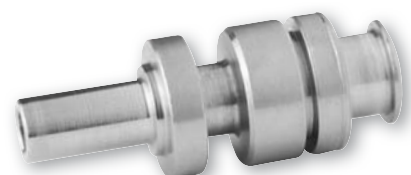
1SMnPb30SW | Ø 9 mm | length 67 mm



CuZn39Pb3 | Ø 20 mm | length 38 mm



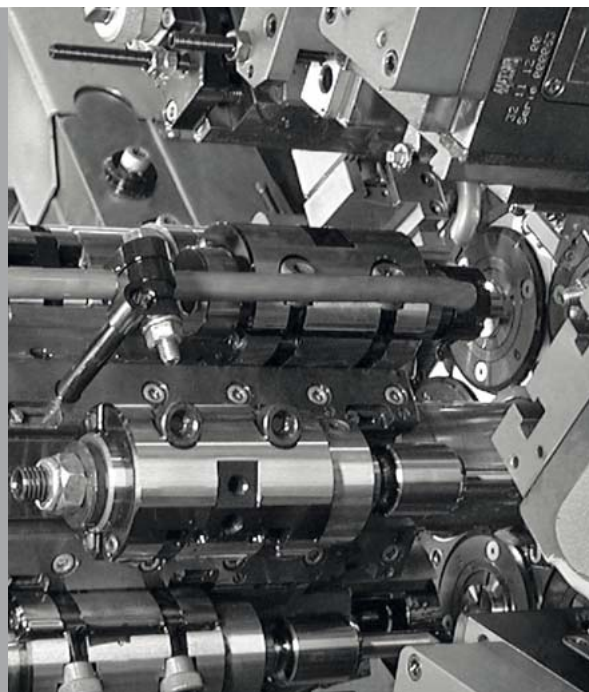
9SMnPb28K | Ø 19 mm | length 43 mm



X5CrNiMo17-12-2 | Ø 13 mm | length 35 mm

# MORI-SAY

## 620AC



### MORI-SAY 620AC

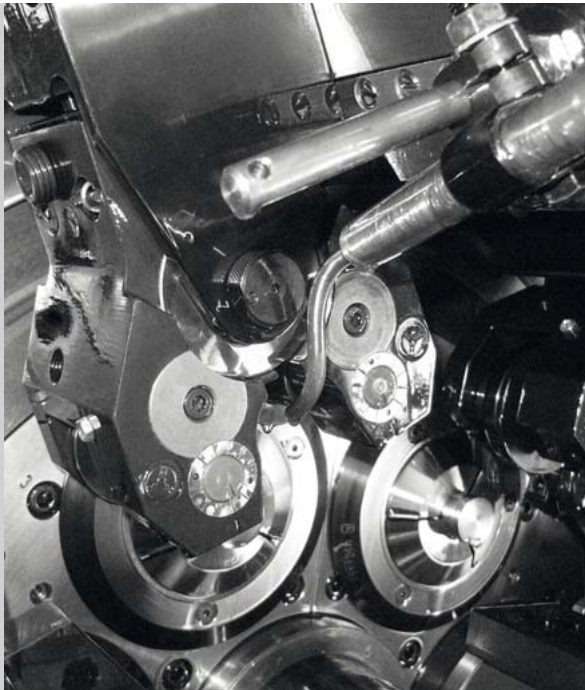
NUMBER OF SPINDLES	6
MAX. MATERIAL DIAMETER	20 mm
INTERNAL SPINDLE DIAMETER	28 mm
MAX. TRAVERSE LENGTH	100 mm
MAX. SPINDLE SPEED	6,000 rpm
SPINDLE ROTATION MOTOR POWER	9 kW
OPERATION INTERVAL RANGE	0.8 – 90 s
MACHINE WEIGHT	5,000 kg

## TECHNICAL DATA

### OPTIONS

- Pick-up spindle
- NC cross slide  
in positions 1, 2, 4 and 5
- High pressure
- Cross drill





### MORI-SAY 632AC

NUMBER OF SPINDLES	6
MAX. MATERIAL DIAMETER	32 (42) mm
INTERNAL SPINDLE DIAMETER	43 mm
MAX. TRAVERSE LENGTH	125 mm
MAX. SPINDLE SPEED	4,250 rpm
SPINDLE ROTATION MOTOR POWER	22 kW
OPERATION INTERVAL RANGE	1.4 – 90 s
MACHINE WEIGHT	11,600 kg

## TECHNICAL DATA

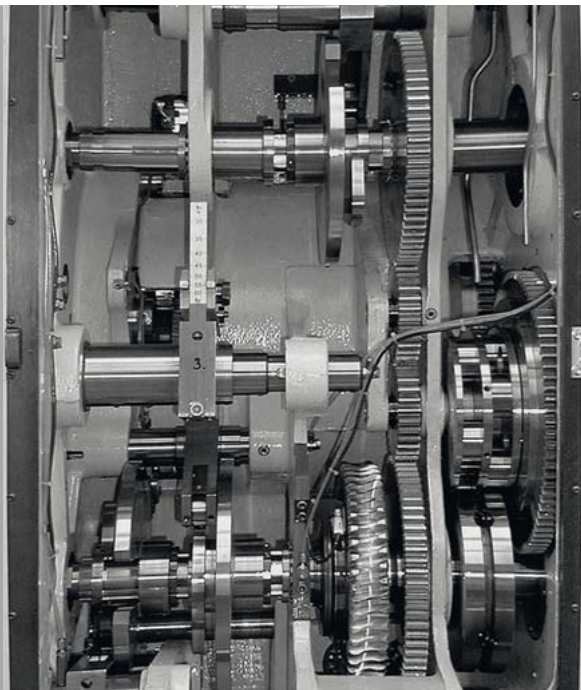
### OPTIONS

Pick-up spindle
NC cross slide in positions 1, 2, 4 and 5
High pressure
Cross drill



# MORI-SAY

## 667AC



MORI-SAY 667AC	
NUMBER OF SPINDLES	6
MAX. MATERIAL DIAMETER	67 mm
INTERNAL SPINDLE DIAMETER	78 mm
MAX. TRAVERSE LENGTH	160 mm
MAX. SPINDLE SPEED	3,200 rpm
SPINDLE ROTATION MOTOR POWER	30 kW
OPERATION INTERVAL RANGE	1.4 – 90 s
MACHINE WEIGHT	15,700 kg

## TECHNICAL DATA

### OPTIONS

NC cross slide  
in positions 1, 2, 4 and 5

High pressure

Cross drill





### MORI-SAY 832AC

NUMBER OF SPINDLES	8
MAX. MATERIAL DIAMETER	32 (42) mm
INTERNAL SPINDLE DIAMETER	43 mm
MAX. TRAVERSE LENGTH	125 mm
MAX. SPINDLE SPEED	3.750 rpm
SPINDLE ROTATION MOTOR POWER	37 kW
OPERATION INTERVAL RANGE	1.4 – 90 s
MACHINE WEIGHT	11,320 kg

## TECHNICAL DATA

### OPTIONS

NC cross slide  
in positions 1, 2, 5 and 6

High pressure

Cross drill



# WE ARE LOOKING FORWARD TO DIRECT CONTACT WITH YOU

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